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Acme United Corporation is one of the largest producers of shears, scissors, rulers, first aid kits and related products for consumers, as well as a leading producer of metal disposable medical scissors, instruments and sterile procedure trays. The Company's subsidiary in the United Kingdom, Acme United Ltd., also manufactures and distributes medical scissors, household scissors and shears, nail files and other manicure items. The Canadian subsidiary, Acme United Limited, is one of the largest marketers of scissors, rulers and general office supplies in Canada. The German subsidiary, Emil Schlemper GmbH, manufactures scissors, shears and manicure implements.

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ACME UNITED CORPORATION

TO MY FELLOW SHAREHOLDERS:

The year 1997 marked the return to profitability for Acme United, and we are pleased to report our progress.

During 1997, revenues were \$46.3 million compared to \$47.5 million in 1996. Revenues from ongoing operations increased 4%, from \$42.8 million to \$44.3 million. The Company had net income of \$.2 million compared to a loss of \$3.2 million in 1996.

The U.S. Consumer Division increased its revenues by 10%, from \$19.8 million in 1996 to \$21.9 million in 1997. This division had growth in all major product lines. The first aid and stainless steel scissor categories increased market shares in the office channel, and made inroads in the mass markets. Acme made a commitment to a new consumer product development program during the year, which laid the groundwork for a new generation of innovative items. We launched a new patented children's scissor in November 1997, with shipments beginning in 1998.

The Medical Division had revenues of \$13.4 million in 1997 compared to \$14.4 million in 1996. Acme sold its exclusive distribution rights to certain wound care products for approximately \$2.0 million in March 1997. This focused our business on hospital kits and trays which utilize our disposable instruments. Proceeds were used to extinguish \$1.7 million of debt, and repurchase 64,620 common shares previously held by the licensor. Revenues from ongoing operations in 1997 were 2% favorable to revenues in 1996. Acme won a new contract with VHA for its medical kits and trays, and extended the products covered under the contract. It began shipments to its joint venture partner in Japan, where its disposable instruments received approval from the the Ministry of Health.

In Canada revenues increased to \$4.2 million in 1997 from \$4.1 million in 1996, an increase of 3%. At year end, Acme acquired the Canadian Rotex business from Esselte, which is expected to add \$2.0 million in additional revenues in 1998 and leverage our purchasing power.

The United Kingdom operations had revenues of \$4.1 million in 1997, which is comparable to \$3.9 million in 1996. In 1997 most of the manufacturing has been shifted to our U.S. and German operations, as well as other suppliers. Headcount was reduced from 51 to 20.

The sales from our ongoing German operation declined \$1.0 million, or 27%, from the 1996 level. Excluding the impact of currency fluctuations, the decline was 15%. However, the operation has increased its manufacturing output as it has begun to absorb the majority of the United Kingdom's production. During 1998, management will focus on bringing sales to historic levels.

Acme has been investing to upgrade its corporate information systems and the manufacturing capabilities in our U.S. and German

facilities. The new system conversion in the U.S. was a challenge in 1997, and is now generating savings. Larry Buchtmann joined us as Vice President of Manufacturing in March 1998. He formerly held positions in operations, plant management, engineering, and quality control. We are pleased to have him join us.

At the board level, Newman Marsilius retired after 42 years. He was a valuable resource to me, and I will miss his board presence.

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During 1998, we intend to work aggressively to increase sales and profits. The expanded VHA contract has substantial opportunity, and our sales force is focused on hospital kit conversions. The new children's scissor in the Consumer Division has had a strong early reception, and we are optimistic about the shipments which begin in April. In Canada, the Rotex acquisition has had a good start, and business is strong.

The benefits of the plant consolidations, systems conversion, and new manufacturing equipment are significant. Much more has to be done in 1998, and we are committed to driving cost of sales and fixed expenses lower.

During the past three years, we have built a management team dedicated to delivering value to shareholders. We intend to do that in 1998.

Thank you for your support.

Sincerely,

/s/ Walter C. Johnsen

Walter C. Johnsen,
President and Chief Executive Officer

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UNITED STATES SECURITIES AND EXCHANGE COMMISSION
Washington, D. C. 20549
FORM 10-K

(X) ANNUAL REPORT PURSUANT TO SECTION 13 OR 15 (d) OF
THE SECURITIES EXCHANGE ACT OF 1934
For the fiscal year ended December 31, 1997

OR

() TRANSITION REPORT PURSUANT TO SECTION 13 OR 15 (d) OF
THE SECURITIES EXCHANGE ACT OF 1934

Commission file number 0-4823
ACME UNITED CORPORATION

Exact name of registrant as specified in its charter

Connecticut 06-0236700

(State or other jurisdiction of (I.R.S. Employer
incorporation or organization) Identification No.)

75 Kings Highway Cutoff, Fairfield, Connecticut 06430

(Address of principal executive offices) (Zip Code)

Registrant's telephone number, including area code
(203) 332-7330

Securities registered pursuant to Section 12(b) of the Act:

Name of each exchange on

Title of each class	which registered
-----	-----
\$2.50 par value Common Stock	American Stock Exchange

Securities registered pursuant to Section 12 (g) of the Act: None

Indicate by check mark whether the registrant (1) has filed all reports required to be filed by Section 13 or 15 (d) of the Securities Exchange Act of 1934 during the preceding 12 months (or for such shorter period that the registrant was required to file such reports) and (2) has been subject to such filing requirements for the past 90 days.

YES X NO

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Indicate by check mark if disclosure of delinquent filers pursuant to Item 405 of Regulation S-K is not contained herein, and will not be contained, to the best of registrant's knowledge, in definitive proxy or information statements incorporated by reference in Part III of this Form 10-K or any amendment to this Form 10-K. (X)

Registrant had 3,369,875 shares outstanding as of March 16, 1998 of its \$2.50 par value Common Stock. The aggregate market value of the voting stock held by non-affiliates of the registrant as of March 16, 1998 was approximately \$16,849,375.

Documents Incorporated By Reference

- (1) Proxy Statement for the annual meeting scheduled for April 27, 1998 incorporated into 1997 10-K, Part III

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PART I

ITEM 1. BUSINESS

GENERAL

Acme United Corporation (together with its subsidiaries the "Company") was organized as a partnership in 1867 and incorporated in 1882 under the laws of the State of Connecticut. The Company operates two business segments, consumer and medical. The Company's operations are in the United States, Canada, England and Germany. Financial information concerning sales, operating profit and identifiable assets by business segment and geographic area appears in note 9 of the notes to consolidated financial statements.

CONSUMER

The Company manufactures and distributes scissors, shears, rulers and first aid kits for school, office and home use. Acquisitions of Emil Schlemper GmbH and Co. KG of Solingen, Germany in January 1990, Homeric, Ltd. of Sheffield, England in July 1990 and Peter Altenbach and Sohne GmbH of Solingen, Germany in 1991 extended the Company's presence in Europe as a scissor and shear manufacturer. On May 1, 1996, the Company sold the assets (excluding accounts receivable) of Peter Altenbach and Sohne GmbH. The Company continues to be a major manufacturer of scissors and shears in the United States, England and Germany, and rulers in the United States; and a distributor of scissors, shears, rulers and other office products in Canada. In addition to local competitors in each country, the Company competes with imported products from China, Taiwan and Korea. The Company also imports scissors, shears, rulers and other products to supplement its manufactured products.

Independent manufacturer representatives are primarily used to sell its line of consumer products with wholesale, contract and retail stationery distributors, office supply super stores, school supply distributors, and mass market retailers in the United States. Foreign operations use a combination of independent commission agents and an internal sales force.

A seasonal surge in revenues arises from March through July which is attributed to sales in the educational field, primarily through school supply distributors and mass market retailers. Unfilled order backlog at year end 1997 was \$2,455,306 as compared to \$1,539,625 in 1996.

MEDICAL

The Company entered the medical products field in 1965, producing disposable medical scissors and instruments in bulk for hospital distributors. In 1972, the Company's Medical Products Division began marketing its own line of products, including ONE TIME (registered trademark) disposable procedure trays, RESPOSABLE (registered trademark) stainless steel instruments, and ACU-DYNE (registered trademark) povidone-iodine germicide packaged in bottles and flexible packages. New products have been added to the procedure tray line every year to meet the specialized needs of hospitals, clinics and convalescent homes.

In 1978, wound dressings were introduced by the Company which today include ACU-DERM (registered trademark) a sterile, non-absorbent, self-adhering polyurethane dressing and the LYO FOAM (registered trademark) line, a sterile absorbent polyurethane dressing. Bandage products were added in January 1992 when the Company acquired the major portion of the U.S. medical products business of SePro Healthcare, Inc., the U.S. subsidiary of the Seton Healthcare Group, plc of Oldham, England. The Company entered into distribution agreements with Seton Healthcare International Limited for exclusive U.S. rights to an extensive line of state-of-the-art pressure therapy bandages and specialized wound dressings. Subsequently, in March 1997, the Company sold its distribution rights of certain wound care products to Seton Healthcare International Limited. Under the agreement, Acme continued to distribute the products for a portion of 1997.

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In October, 1992, Acme United acquired the exclusive marketing and distribution rights in the U.S. for the OPCO Line of I.V. therapy products for hospitals and the after-care market. The principal product is the patented I.V. Bubble-- a plastic, see-through, disposable device which can be inflated to protect the I.V. catheter and tubing while preventing the patient from accidentally pulling out the catheter. A second OPCO product is the I.V. Board, a reusable device which immobilizes the limb, stabilizes the I.V. site and reduces premature I.V. restarts in active patients. The Company discontinued the OPCO line in 1995.

In 1993, the Royl-Derm line of skin care and wound care products was launched. The Royl-Derm line of patent-pending skin-care and wound care products have been known to relieve or eliminate the pain connected with skin burns, wounds, ulcers and blemishes often experienced by elderly and bed-ridden patients. However, simultaneous launching of several competitive brands resulted in widespread price cutting and saturation sampling, delaying the acceptance of the Royl-Derm line. The Company discontinued the Royl-Derm line in 1996.

The Company has a network of medical dealers who distribute its line of medical products with hospitals, nursing facilities, other alternate care providers, and certain major buying groups. Acme's field sales force provides technical assistance and oversees a network of manufacturer representatives.

Unfilled order backlog at year end 1997 was \$313,178, compared to \$649,170 in 1996.

OTHER

Environmental Rules and Regulations - Environmental rules and regulations regarding hazardous waste control and electroplating effluent have been complied with and the Company believes no major financial impact is expected to result from current and future compliance with these rules and regulations.

Employment - As of year end, the Company employed 433 persons, most of whom are full time and none are covered by union contracts. Employee relations are considered good and no foreseeable problems with the work force are evident.

ITEM 2. PROPERTIES

Acme United Corporation is headquartered at 75 Kings Highway Cutoff, Fairfield, Connecticut in 15,403 square feet of leased space. The Company owns and leases manufacturing and warehousing facilities in the United States and England, owns a facility in Germany, and leases 29,000 square feet of warehousing space in Canada. All facilities are part of the consumer segment except for the 60,000 square foot plant leased in Goldsboro, North Carolina which manufactures products for the medical segment, and serves as the packaging, warehouse and shipping operation for both the U.S. medical and consumer segments.

At the start of 1995, manufacturing for the U.S. consumer segment occurred in three plants. In 1996 all U.S. manufacturing was consolidated into the 58,000 square foot owned Fremont, North Carolina plant. The Seneca Falls, New York ruler manufacturing plant was sold in 1996. The Bridgeport, Connecticut plant was closed in 1996, and the facility has been partially leased.

Manufacturing for the European consumer segment is presently being conducted at a 48,000 square foot owned plant in Solingen, Germany and a 50,000 square foot leased plant in Sheffield, England.

Management believes that the Company's facilities, whether leased or owned, are adequate to meet its current needs and should continue to be adequate for the foreseeable future.

Properties owned by the Company in Fremont, North Carolina and Solingen, Germany are collateralized by notes and mortgages. The leased facilities are occupied under leases for terms ranging from two to five years.

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ITEM 3. LEGAL PROCEEDINGS

The Company has been involved in certain environmental matters. Additionally, the Company has been involved in numerous legal actions relating to the use of certain latex products, which the Company distributes, but does not manufacture. The Company is one of many defendants. Management believes that the ultimate resolution of such litigation will not have a material adverse impact on the Company's results of operations, financial position or cash flows.

ITEM 4. SUBMISSION OF MATTERS TO A VOTE OF SECURITY HOLDERS

There were no matters submitted to a vote of the security holders of the Company through the solicitation of proxies or otherwise during the fourth quarter of the fiscal year ended December 31, 1997.

PART II

ITEM 5. MARKET FOR THE REGISTRANT'S COMMON STOCK AND RELATED SECURITY HOLDER MATTERS

The Company's Common Stock is traded on the American Stock Exchange under the symbol "ACU". The following table sets forth the high and low sale prices on the American Stock Exchange for the Common Stock for the periods indicated:

Fiscal Year Ended December 31, 1997	High	Low
	----	---
First Quarter	6	4 9/16
Second Quarter	6 3/8	5 1/4
Third Quarter	8 1/8	6

Fourth Quarter

7 7/16

5 11/16

Fiscal Year Ended December 31, 1996

First Quarter	4 1/8	3 1/2
Second Quarter	4 3/8	2 7/8
Third Quarter	4 1/8	3 1/2
Fourth Quarter	5 1/2	3 1/2

As of March 16, 1998 there were approximately 1,700 holders of record of the Company's Common Stock.

The Company did not pay cash dividends on its Common Stock in 1997 and 1996. The Company presently intends to retain earnings to finance business improvements. However, management and the Board of Directors believe it is important for the Company to pay dividends when a record of consistent earnings has been achieved.

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ITEM 6. SELECTED FINANCIAL DATA

QUARTERLY FINANCIAL INFORMATION (UNAUDITED)
(All figures in thousands except per share figures)

	QUARTERS				
	1st	2nd	3rd	4th	Total
1997					
Net Sales	\$ 10,880	\$ 12,854	\$ 12,715	\$ 9,829	\$ 46,278
Cost of Goods Sold	7,700	9,483	9,316	7,651	34,150
Net Income/(Loss)	281	222	186	(486)	203
Net Income/(Loss) Per Share-Basic (A)	\$.08	\$.07	\$.06	\$ (.15)	\$.06
Net Income/(Loss) Per Share-Diluted (A)	\$.08	\$.06	\$.05	\$ (.15)	\$.06
1996					
Net Sales	\$ 12,040	\$ 12,782	\$ 13,281	\$ 9,378	\$ 47,481
Cost of Goods Sold	9,122	10,191	9,807	5,916	35,036
Net Income/(Loss)	(816)	(1,239)	(485)	(635)	(3,175)
Net Income/(Loss) Per Share-Basic (A)	\$ (.24)	\$ (.37)	\$ (.15)	\$ (.19)	\$ (.95)
Net Income/(Loss) Per Share-Diluted (A)	\$ (.24)	\$ (.37)	\$ (.15)	\$ (.19)	\$ (.95)

(A) 1997 and 1996 Net Income/(Loss) Per Share reflects the adoption of SFAS No. 128, "Earnings Per Share". In 1996, the total Net Income/(Loss) Per Share -Diluted for the year does not equal the sum of the quarters due to the antidilutive effect for the fourth quarter. See footnote 11.

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FIVE YEAR SUMMARY OF SELECTED FINANCIAL DATA
(All figures in thousands except per share data)

	1997	1996 (A)	1995	1994	1993
Net Sales	\$46,278	\$47,481	\$52,222	\$52,755	\$52,339
Other Income	1,213	449	180	235	78
Total	47,491	47,930	52,402	52,990	52,417

Cost and Expenses: Cost of Goods Sold	34,150	35,036	38,801	37,796	38,728
Inventory Valuation Losses	-	-	3,381	-	-
Selling, General and Administrative Expenses	11,332	12,669	14,397	13,324	13,130
Restructuring & Other Charges	386	1,779	3,136	-	-
Interest Expense	1,326	1,537	1,953	1,658	1,554
Income/(Loss) Before Income Tax	297	(3,091)	(9,266)	212	(995)
Provision (Benefit) for Income Tax	94	84	(550)	89	(398)
Net Income/(Loss)	203	(3,175)	(8,716)	123	(597)
Average Number of Shares Outstanding-Basic (B)	3,354	3,342	3,338	3,338	3,338
Net Income/(Loss) per Common Share-Basic (B)	\$.06	\$ (.95)	\$ (2.61)	\$.04	\$ (.18)
Average Number of Shares Outstanding-Diluted (B)	3,670	3,663	3,620	3,483	3,483
Net Income/(Loss) per Common Share-Diluted (B)	\$.06	\$ (.95)	\$ (2.61)	\$.04	\$ (.18)
Cash Dividend per Common Share-Basic (B)	\$ -	\$ -	\$ -	\$ -	\$.05
Cash Dividend per Common Share-Diluted (B)	\$ -	\$ -	\$ -	\$ -	\$.05
Total Assets	\$29,857	\$27,251	\$37,021	\$42,888	\$41,963
Total Long Term Debt	\$11,852	\$ 8,444	\$14,880	\$14,388	\$14,718
Total Stockholders' Equity	\$ 6,294	\$ 6,515	\$ 9,505	\$18,083	\$17,999

- (A) 1996 information reflects the divestiture of Altenbach as of May 1, 1996
- (B) Average Number of Shares Outstanding, Net Income/(Loss) per Common Share and Cash Dividend per Common Share have been added to reflect the adoption of SFAS No. 128, "Earnings Per Share". See footnote 11.

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ITEM 7. MANAGEMENT'S DISCUSSION AND ANALYSIS OF FINANCIAL CONDITION AND RESULTS OF OPERATIONS

Acme United Corporation (the "Company") operates its business in two principal business segments, consumer and medical. Note 9 to the consolidated financial statements gives details of the Company's business segments. The medical segment operates in the United States and the consumer segment operates in the United States, Canada, England and Germany.

Consolidated net sales were \$46,278,000, \$47,481,000, and \$52,222,000 in 1997, 1996 and 1995, respectively. The consumer segment accounted for 71%, 70% and 69% of those sales in each respective year. In 1997, approximately 67% of consumer sales were from U.S. operations, whereas in the prior two years consumer sales were almost equal for the U.S. and foreign operations. Medical segment sales approximated 29%, 30%, and 31% of consolidated net sales in 1997, 1996 and 1995, respectively.

Net income/(loss) was \$203,000, \$(3,175,000), and \$(8,716,000) in 1997, 1996 and 1995, respectively. In 1997, the Company returned to profitability after incurring significant restructuring and asset revaluation charges in 1995 and 1996.

On December 8, 1997, the Company purchased the majority of the inventory of the Rotex Division of Esselte Canada. On March 3, 1997, the Company sold its U.S. marketing rights of certain wound care products. The transaction resulted in a gain of \$846,000 after payment of outstanding debt and writeoff of goodwill, licensing fees and other costs. A charge of \$692,000 was incurred to writedown certain assets of the Bridgeport, Connecticut facility and other charges. On May 1, 1996, the Company sold the assets of its Peter Altenbach & Sohne GmbH ("Altenbach") subsidiary, excluding accounts receivable. The buyer purchased all fixed assets, inventory and intangible assets, including the Altenbach tradename. In exchange, the buyer paid \$960,000, assumed all lease obligations, employed substantially all Altenbach employees and assumed responsibility for their employee related costs, including pensions. Costs

related to the restructuring of operations in Germany, including the sale of the assets of the Altenbach operations, were accrued for in 1995. In the four months of 1996 prior to the divestiture, Altenbach lost \$271,000.

RESULTS OF OPERATIONS 1997 COMPARED WITH 1996

Consolidated net sales in 1997 were \$46,278,000 and decreased \$1,203,000, or 3%, from 1996. The consumer segment net sales decreased \$282,000, or 1%, and the medical segment net sales decreased \$921,000, or 6%, as compared with 1996. Consumer net sales in 1996 included \$1,568,000 for the former Altenbach subsidiary. Excluding Altenbach, consumer sales increased by \$1,286,000, or 4%, as compared with 1996. Of the medical net sales decline, \$1,163,000 was due to the sale of Seton marketing rights. Excluding Seton, medical net sales increased by \$242,000, or 2%, as compared with 1996.

Consumer segment sales in the U.S. increased \$2,038,000, or 10%, and foreign operations, excluding Altenbach, decreased \$752,000. The U.S. consumer segment increase is mainly attributable to increased volume resulting from the growth of the first aid kit and Westcott ruler lines. The foreign consumer segment sales decrease resulted from volume declines in both European operations, while Canadian sales increased by 3%. Currency translation in 1997 resulted in \$375,000 of the sales decline.

Gross margin before restructuring related costs in the consumer segment remained unchanged at 22% for both 1997 and 1996. The medical business margin remained unchanged at 36% for both 1997 and 1996. The cost of relocating the Bridgeport operation to North Carolina, severance for manufacturing staff, and the inefficiencies of maintaining duplicate facilities resulted in \$1,258,000 of restructuring related charges in 1996. Foreign gross margin declined from 17% in 1996 to 14% in 1997.

Selling, general and administrative expenses were \$11,332,000 in 1997 as compared to \$12,669,000 in 1996, a decrease of \$1,337,000, or 11%. SG&A for 1996 included \$363,000 from the divested Altenbach subsidiary. The remaining decline resulted from personnel reductions in the U.S. operations.

Interest expense decreased \$211,000, or 14% less than 1996 due to average borrowings in 1997 being 13% lower than in 1996 and a slight improvement in the interest rates. The reduction in average borrowings resulted from the divestiture of Altenbach in 1996, extinguishment of Sepro debt in 1997, and improved cash management.

The provision for income taxes in 1997 was \$94,000 as compared to a provision for income taxes of \$84,000 in 1996.

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RESULTS OF OPERATIONS 1996 COMPARED WITH 1995

Consolidated net sales in 1996 were \$47,481,000 and decreased \$4,742,000, or 9%, from 1995. The consumer segment net sales decreased \$2,757,000, or 8%, and the medical segment net sales decreased \$1,984,000, or 12%, as compared with 1995. Of the consumer net sales decline, \$4,061,000 was due to the divestiture of Altenbach. Excluding Altenbach, consumer net sales increased by \$1,304,000, or 4%, as compared with 1995.

Consumer segment sales in the U.S. operations increased \$1,706,000, or 9%, and foreign operations, excluding Altenbach, decreased \$402,000. The U.S. consumer segment increase is mainly attributed to increased volume resulting from the growth of the first aid kit line and the Westcott ruler line. The foreign consumer segment sales decrease resulted from volume declines of 4% in both European operations, and Canadian sales decline of 1%.

Medical segment sales declined \$1,984,000 in 1996 primarily due to a volume decline in the low margin custom tray market.

Gross margin before inventory valuation losses and restructuring

related costs improved in the consumer segment from 21% in 1995 to 22% in 1996. The medical business margin remained unchanged at 36% for both 1996 and 1995. The cost of relocating the Bridgeport operation to North Carolina, severance for manufacturing staff, and the inefficiencies of maintaining duplicate facilities resulted in \$1,258,000 of restructuring related charges in 1996. Foreign operation profit margin fell from 18% in 1995 to 17% in 1996. This was a result of margin deterioration in all European operations. Margin in Canada improved from 21% in 1995 (excluding charge for asset valuation) to 26% in 1996.

Inventory valuation losses of \$3,381,000 were recorded in 1995, primarily as a result of an inventory reduction program implemented to generate cash in 1996. Severance costs of \$1,039,000 were incurred in 1996 and are included in the restructuring and other charges.

Selling, general and administrative expenses were \$12,669,000 in 1996 as compared to \$14,397,000 in 1995, a decrease of \$1,728,000, or 12%. Of the decline, \$846,000 was due to a decrease in U.S. pension expense and \$687,000 was a result of the divestiture of Altenbach. The decrease in pension expense resulted from the curtailment of the U.S. pension plan in 1995.

Interest expense decreased \$416,000, or 21%, over 1995 primarily as a result of a debt reduction of \$4.8 million and an improvement in the interest rates.

The provision for income taxes in 1996 was \$84,000 as compared to a benefit for income taxes of \$550,000 in 1995.

LIQUIDITY AND CAPITAL RESOURCES

Net cash flow (used in) provided by operating activities was \$(3,357,000) in 1997 as compared to \$6,245,000 and \$909,000 in 1996 and 1995, respectively. Net cash used by operations in 1997 primarily resulted from higher inventory levels partially offset by an increase in accounts payable.

The Company's working capital, current ratio and long term debt to equity ratio are as follows:

	1997	1996

Working Capital	\$10,017,000	\$5,953,000
Current Ratio	1.86 to 1	1.48 to 1
Long Term Debt to Equity	1.88	1.30

Working capital increased \$4,064,000 in 1997 as a result of an increase in inventory levels, a decrease in short term debt, and higher accounts payable.

Long term debt to equity increased in 1997 due to increased borrowing to fund working capital requirements.

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The U.S. revolving line of credit, renegotiated in 1996 and 1997, is due to expire in May 1999 and the foreign overdraft arrangements are due to expire at various times in 1998. Based on maintaining the U.S. revolving line of credit and foreign overdraft arrangements, current cash balances and cash flow from operations, the Company believes it can meet capital expenditure, restructuring and other planned financial commitments in 1998. Planned capital expenditures in the U.S. in 1998 for machinery and equipment are expected to exceed \$1,000,000 and focus on process and productivity improvements.

The Company is in the process of making a complete assessment of the impact of the Year 2000. In the U.S., the Company implemented a new information system in 1997, which should address any computer system issues related to the Year 2000. The Company has established a Year 2000 Task Force to fully evaluate the company-wide impact of the Year 2000. The task force is in the process of identifying all issues, and determining an action plan for testing and validating all

systems. Management believes that the Year 2000 issue will not materially affect future financial results, or cause reported financial results not to be necessarily indicative of future operating results or future financial condition.

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ITEM 8. FINANCIAL STATEMENTS AND SUPPLEMENTARY DATA

ACME UNITED CORPORATION AND SUBSIDIARIES
CONSOLIDATED STATEMENTS OF INCOME (LOSS)
FOR THE YEARS ENDED DECEMBER 31, 1997, 1996 AND 1995

	1997	1996	1995
Net Sales	\$ 46,277,514	\$ 47,480,587	\$ 52,222,210
Other Income	1,213,406	449,275	179,811
	47,490,920	47,929,862	52,402,021
Costs and Expenses:			
Cost of Goods Sold	34,150,257	35,035,868	38,800,804
Inventory Valuation Losses	-	-	3,381,355
Selling, General and Administrative Expenses	11,331,687	12,668,207	14,396,927
Interest Expense	1,326,286	1,537,399	1,953,090
Restructuring & Other Charges	385,636	1,779,031	3,136,257
	47,193,866	51,020,505	61,668,433
Income/(Loss) before Income Tax	297,054	(3,090,643)	(9,266,412)
Provision (Benefit) for Income Tax			
United States	49,800	49,800	(53,535)
Foreign	44,517	34,163	(496,701)
	94,317	83,963	(550,236)
Net Income/(Loss)	\$ 202,737	\$ (3,174,606)	\$ (8,716,176)
Net Income/(Loss) Applicable to Common Stock - Basic (A)	\$.06	\$ (.95)	\$ (2.61)
Net Income/(Loss) Applicable to Common Stock - Diluted (A)	\$.06	\$ (.95)	\$ (2.61)

(A) 1997, 1996 and 1995 Earnings Per Share reflects the adoption of SFAS No. 128, "Earnings Per Share", and is based on a weighted average number of shares outstanding during the year. See footnote 11.

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ACME UNITED CORPORATION AND SUBSIDIARIES
CONSOLIDATED STATEMENTS OF CHANGES IN STOCKHOLDERS' EQUITY
FOR THE YEARS ENDED DECEMBER 31, 1997, 1996 AND 1995

	Number of Shares of Common Stock	Common Stock	Treasury Stock	Additional Paid-In Capital	Translation Adjustment	Retained Earnings/(Deficit)
Balances, December 31, 1994	3,337,620	\$8,461,550	\$(357,631)	\$2,145,119	\$(1,140,241)	\$8,973,803
Net Loss						(8,716,176)
Translation Adjustment					138,429	
Balances, December 31, 1995	3,337,620	8,461,550	(357,631)	2,145,119	(1,001,812)	257,627
Net Loss						(3,174,606)
Exercise of Stock Options	50,000	125,000		34,375		
Translation Adjustment					25,708	
Balances, December 31, 1996	3,387,620	8,586,550	(357,631)	2,179,494	(976,104)	(2,916,979)
Net Income						202,737

Exercise of Stock Options	39,375	98,438	58,734		
Purchase of Treasury Stock	(64,620)	(331,178)			
Translation Adjustment				(250,436)	
Balances, December 31, 1997	3,362,375	\$8,684,988	\$(688,809)	\$2,238,228	\$(1,226,540)
					\$(2,714,242)

See notes to financial statements

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ACME UNITED CORPORATION AND SUBSIDIARIES
CONSOLIDATED BALANCE SHEETS
DECEMBER 31, 1997 AND 1996

ASSETS	1997	1996
Current Assets:		
Cash and cash equivalents	\$ 24,706	\$ 427,202
Accounts receivable, net	7,445,839	7,006,459
Inventory	14,081,351	10,423,047
Prepaid expenses and other current assets	176,223	387,930
Total current assets	21,728,119	18,244,638
Plant, Property and Equipment:		
Land	420,172	451,963
Buildings	3,745,725	3,910,038
Machinery and equipment	15,527,753	14,771,828
Total plant, property and equipment	19,693,650	19,133,829
Less, accumulated depreciation	12,928,671	12,460,399
Net plant, property and equipment	6,764,979	6,673,430
Goodwill	526,513	792,475
Other assets	837,116	1,540,722
Total Assets	\$29,856,727	\$27,251,265

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LIABILITIES	1997	1996
Current Liabilities:		
Accounts payable	\$ 3,524,584	\$ 2,546,707
Notes payable	3,726,961	5,257,625
Restructuring reserve	557,688	755,440
Other accrued liabilities	3,901,863	3,732,363
Total current liabilities	11,711,096	12,292,135
Long Term Debt	11,852,006	8,443,800
Total Liabilities	\$23,563,102	\$20,735,935

Commitments and Contingencies (Note 8)

STOCKHOLDERS' EQUITY

Common stock, par value \$2.50, authorized 4,000,000 shares, issued 3,473,995 and 3,434,620 shares and outstanding 3,362,375 and 3,387,620 shares in 1997 and 1996, respectively	\$ 8,684,988	\$ 8,586,550
Treasury Stock, 111,620 and 47,000 shares at cost in 1997 and 1996, respectively	(688,809)	(357,631)

Additional paid-in capital	2,238,228	2,179,494
Retained deficit	(2,714,242)	(2,916,979)
Translation adjustment	(1,226,540)	(976,104)

Total Stockholders' Equity	6,293,625	6,515,330

Total Liabilities and Stockholders' Equity	\$29,856,727	\$27,251,265

See notes to financial statements

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ACME UNITED CORPORATION AND SUBSIDIARIES
CONSOLIDATED STATEMENTS OF CASH FLOW
FOR THE YEARS ENDED DECEMBER 31, 1997, 1996 AND 1995

	1997	1996	1995

Cash flows from operating activities:			
Net income/(loss)	\$ 202,737	\$ (3,174,606)	\$ (8,716,176)
Adjustments to reconcile net income/(loss) to net cash (used)/provided by operating activities			
Gain on sale of marketing rights	(846,178)	-	-
Depreciation	979,196	923,031	1,312,521
Amortization	92,480	443,977	565,972
(Decrease) in deferred income taxes	-	-	(675,196)
(Gain)/loss on disposal of assets	-	120,259	(19,241)
Restructuring & other charges	-	-	3,136,257
Inventory valuation losses	-	-	3,381,355
Change in assets and liabilities			
Accounts receivable	(709,695)	684,562	824,962
Inventory	(4,030,034)	5,352,588	(38,468)
Prepaid expenses and other current assets	(114,580)	2,157,901	70,516
Other assets	(196,518)	(835,892)	115,299
Accounts payable	1,034,140	(324,665)	636,883
Income taxes payable	34,206	108,913	106,930
Other liabilities	197,281	789,190	207,488

Total adjustments	(3,559,702)	9,419,864	9,625,278

Net cash (used)/provided by operations	(3,356,965)	6,245,258	909,102

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Cash flows from investing activities:

Capital expenditures	(1,824,394)	(1,068,550)	(986,647)
Proceeds from sales of plant, property and equipment	345,106	484,340	453,616
Proceeds from sale of marketing rights	1,915,178	-	-

Proceeds from divestiture of Altenbach	-	962,290	-
Divestiture of Altenbach	-	(3,253,873)	-
Net cash used for investing activities	435,890	(2,875,793)	(533,031)
Cash flows from financing activities:			
Net borrowings	2,357,178	(3,622,022)	(282,440)
Common Stock issued for stock options exercised	157,172	159,375	-
Net cash provided/(used) for financing activities	2,514,350	(3,462,647)	(282,440)
Effect of exchange rate changes on cash	4,229	(11,389)	(12,338)
Net change in cash and cash equivalents	(402,496)	(104,571)	81,293
Cash and cash equivalents at beginning of year	427,202	531,773	450,480
Cash and cash equivalents at end of year	\$ 24,706	\$ 427,202	\$ 531,773

See notes to financial statements

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Acme United Corporation and Subsidiaries
NOTES TO CONSOLIDATED FINANCIAL STATEMENTS

1. Significant Accounting Policies:

- a. Nature of Operations - Acme United Corporation is a multinational corporation which operates in two business segments, consumer and medical. The consumer segment operates in the United States, Canada, England and Germany and the medical segment operates in the United States. Principal consumer segment products are scissors, shears, rulers, and first aid kits which are sold primarily to wholesale, contract and retail stationery distributors, office supply super stores, school supply distributors and mass market retailers. Medical segment products are disposable scissors, instruments and sterile procedure trays which are sold to hospital supply dealers, certain major buying groups, and alternate care market dealers. Medical sales account for approximately one third of the Company's revenue and medical assets account for about one fourth of the assets.
- b. Management Estimates - The preparation of financial statements in conformity with generally accepted accounting principles requires management to make estimates and assumptions that affect the reported amounts of assets and liabilities and disclosure of contingent assets and liabilities at the date of the financial statements and the reported amounts of revenues and expenses during the reporting period. Actual results could differ from those estimates.
- c. Principles of Consolidation - The consolidated financial statements include the accounts of the Company and Subsidiaries, all of which are wholly owned. All significant intercompany transactions have been eliminated in the preparation of the consolidated financial statements.
- d. Translation of Foreign Currency - The Company translates its assets and liabilities at rates in effect at the end of the year. Revenues and expenses are translated at average rates in effect during the respective years. Translation adjustments are treated as a separate component of stockholders' equity. Foreign currency transaction gains and losses are recognized at the time of settlement of the underlying purchase transactions and treated as purchasing variances.

- e. Hedging Activity - The Company on occasion purchases foreign currency contracts and/or options as hedges against foreign currency fluctuation risk related to specific purchase commitments. The Company does not engage in foreign exchange contracts for speculative purposes and accordingly, the contracts are accounted for as hedges.
- f. Cash Equivalents - Investments with an original maturity of three months or less at the date of purchase are considered cash equivalents.
- g. Inventory Valuation - Inventories are stated at the lower of average cost (first in, first out basis) or market.
- h. Plant, Property and Equipment and Depreciation - All plant, property and equipment is recorded at cost. The Company records depreciation for financial reporting purposes using the straight-line method. The estimated useful lives for most machinery, equipment and tooling ranges from 3 to 15 years and for buildings from 15 to 40 years.

Maintenance and repairs or minor renewals are charged to operations as incurred. Major renewals and betterments are capitalized. The carrying amounts of assets sold or otherwise disposed of and the related allowance for depreciation have been eliminated from the accounts in the year of disposal and the resulting gain or loss has been recorded in operations. Assets which are expected to have no substantial salvage value are written off against applicable depreciation reserves at the expiration of their useful lives.

- i. Deferred Income Taxes - The Company accounts for income taxes under the provisions of Statement of Financial Accounting Standards No. 109, "Accounting for Income Taxes" (SFAS 109). SFAS 109 requires recognition of deferred tax liabilities and assets for the expected future tax consequences of events that have been included in the financial statements. Under this method, deferred tax liabilities and assets are determined based on the difference between the financial statement and tax bases of assets and liabilities using the currently enacted tax rates.
- j. Research and Development - Research and development costs (\$385,000 in 1997, \$47,277 in 1996 and \$91,251 in 1995) are included in the cost of goods sold caption on the consolidated statements of income (loss).
- k. Goodwill and Other Assets - Goodwill represents the excess cost of investments over the net asset values at acquisition and is being amortized on a straight line basis over periods ranging from 3 to 40 years. Accumulated amortization aggregated \$292,125 and \$261,600 at December 31, 1997 and 1996, respectively.

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Other assets, at cost, include license agreements, a covenant not to compete and other fees associated with the Sepro acquisition. These assets were written-off in 1997 upon the sale of the U.S. marketing rights of certain wound care products. These assets were being amortized on a straight line basis from 3 to 7 years. Accumulated amortization aggregated \$2,431,186 at December 31, 1996.

The Company continually reevaluates the propriety of the carrying amounts of goodwill and other assets as well as the amortization period to determine whether current events and circumstances warrant adjustments to the carrying value and estimates of useful lives. The Company believes that no significant impairment of goodwill has occurred and that no reduction of the estimated useful lives is warranted.

- l. Accounts Receivable - Accounts Receivable are shown less allowance for doubtful accounts of \$252,079 in 1997 and

\$197,755 in 1996.

m. Accounting Standards - In 1998, the Company will adopt Statement of Financial Accounting Standards No. 130, No. 131, and No. 132 "Reporting Comprehensive Income," ("SFAS 130"), "Disclosures about Segments of an Enterprise and Related Information," ("SFAS 131"), and "Employers' Disclosures about Pensions and Other Postretirement Benefits," ("SFAS 132"), all of which are effective for fiscal years beginning after December 15, 1997.

SFAS 130 requires an enterprise to classify items of other comprehensive income by their nature in a financial statement and display the accumulated balance of other comprehensive income separately from retained earnings and additional paid-in capital. The Company will adopt SFAS 130 effective the first quarter ended March 31, 1998. There will be no effect on the Company's consolidated financial position, results of operations, or cash flows.

SFAS 131 requires that a public business enterprise report financial and descriptive information about its reportable operating segments. SFAS 131 is based on the management approach to segment reporting and includes requirements to report selected segment information quarterly and to include entitywide disclosures about products and services, major customers, and the countries in which the entity holds material assets and reports revenues. The Company will adopt SFAS 131 effective for the year ended December 31, 1998. There will be no effect on the Company's consolidated financial position, results of operations, or cash flows.

SFAS 132 revises employers' disclosures about pension and other postretirement benefit plans. The Company will adopt SFAS 132 effective for the year ended December 31, 1998. There will be no effect on the Company's consolidated financial position, results of operations, or cash flows.

2. Inventory:

Inventory consisted of the following balances on December 31 which are net of a \$281,318 and \$480,924 inventory reserve in 1997 and 1996, respectively.

	1997	1996
Finished goods	\$ 7,658,012	\$ 4,857,763
Work in process	1,229,079	1,910,880
Raw materials and supplies	5,194,260	3,654,404
Total	\$ 14,081,351	\$ 10,423,047

3. Other Assets:

Other assets consisted of the following balances on December 31:

	1997	1996
License agreements	\$ -	\$ 790,185
Prepaid pension costs	768,876	698,502
Other	68,240	52,035
Total	\$ 837,116	\$ 1,540,722

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4. Other Accrued Liabilities:

Other accrued liabilities consisted of the following balances on December 31:

	1997	1996
Pension	\$ 242,476	\$ 277,401
Vendor Rebates	1,078,692	1,231,812
Other	2,580,695	2,223,150
Total	\$ 3,901,863	\$ 3,732,363

5. Pension and Profit Sharing:

The Company has a pension plan covering substantially all U.S. employees and separate plans for the foreign subsidiaries' employees. The pension expense for 1997, 1996 and 1995, which is included in selling, general and administrative expenses, amounted to \$12,195, \$90,607 and \$1,008,511, respectively.

U.S. employees, hired prior to July 1, 1993, are covered by a funded, defined benefit pension plan. The benefits are based on years of service and the average compensation of the highest three consecutive years during the last ten years of employment. Pension (income)/expense for U.S. employees was \$ (70,374), \$(16,350), and \$829,738 in 1997, 1996 and 1995, respectively. In December 1995, the Company's Board of Directors approved an amendment to the U.S. pension plan ceasing all future benefit accruals as of February 1, 1996, without terminating the pension plan. Accordingly, this action was accounted for as a curtailment under the provisions of Statement of Financial Accounting Standards No. 88 "Employers' Accounting for Settlements and Curtailments of Defined Benefit Pension Plans and for Termination Benefits," and resulted in a curtailment loss of \$299,183 in 1995. Plan assets and liabilities and prepaid pension costs shown reflect the effect of this curtailment loss.

Pension coverage for employees of the Company's foreign subsidiaries vary by country and the Company's funding policy varies in line with local commercial, actuarial and taxation practices. The Company has not adopted the provisions of Statement of Financial Accounting Standards No. 87 "Accounting for Pensions" for its foreign pension plans. However, it has been determined that the impact on total consolidated assets, liabilities and net income is not significant as a result of not adopting Statement of Financial Accounting Standards No. 87. Foreign subsidiaries' pension expense for 1997, 1996 and 1995 was \$82,569, \$106,957, and \$178,773, respectively.

Net periodic pension cost of the U.S. pension plan for 1997, 1996 and 1995 included the following components:

	1997	1996	1995
Service cost - benefit earned during the period	\$ -	\$ -	\$297,659
Interest cost on projected benefit obligation	376,622	329,189	474,096
Actual return on assets	(954,022)	(590,930)	(334,058)
Curtailment loss	-	-	299,183
Net amortization and deferral	507,026	245,391	92,858
Net pension (income)/expense	\$ (70,374)	\$ (16,350)	\$829,738

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Assumptions used in the accounting for pension expense were:

	1997	1996	1995
--	------	------	------

Discount rate	7.0%	7.0%	7.0%
Average wage increase	N/A	N/A	5.5%
Expected long-term rate of return on plan assets	8.5%	7.0%	8.0%

The discount rate is the estimated rate at which the obligation for pension benefits could effectively be settled. The average wage increase assumption in 1995 reflected the Company's best estimate of the future compensation levels of the individual employees covered by the plans. The expected long-term rate of return on plan assets reflects the average rate of earnings that the Company estimates will be generated on the assets of the plan. The Company has revised the expected long-term rate of return on plan assets to more accurately reflect anticipated plan performance.

The funded status of the Company's U.S. plan as of December 31, 1997 and 1996 is as follows:

	1997	1996
Actuarial present value of benefit obligations:		
Vested benefit obligation	\$ 5,240,043	\$ 5,150,147
Accumulated benefit obligation	5,306,010	5,270,640
Projected benefit obligation	5,306,010	5,270,640
Plan assets at fair value, primarily equity securities	5,911,452	5,509,999
Projected benefit obligation	5,306,010	5,270,640
Plan assets in excess of projected benefit obligation	605,442	239,359
Adjustments:		
Unrecognized loss from past experience	163,434	459,143
Prepaid pension costs at December 31	\$ 768,876	\$ 698,502

The Company also has a qualified, non-contributory profit sharing plan covering substantially all U.S. employees. Amounts are contributed annually to provide retirement or other benefits for employees, and contributions are calculated under a formula based on income before income taxes and gains or losses on investments, less a fixed return on a capital base (as defined). Based on the formula, no contribution was required for 1995. In lieu of contributing to the U.S. defined benefit pension plan, a specific contribution to the profit sharing plan amounting to 2% of wages will be accrued annually commencing in 1996. The 1997 contribution of \$105,000 will be paid in 1998. The 1996 contribution of \$108,498 was paid in 1997.

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6. Income Taxes:

The current and deferred income tax provisions (benefits) are as follows:

	1997	1996	1995
Current:			
Federal	\$ -	\$ -	\$ 9,103
State	49,800	49,800	35,262
Foreign	44,517	34,163	80,595
	\$ 94,317	\$ 83,963	\$ 124,960

Deferred:			
Federal	\$ -	\$ -	\$ (88,810)
State	-	-	(9,090)
Foreign	-	-	(577,296)

	-	-	(675,196)

	\$ 94,317	\$ 83,963	\$ (550,236)

The State tax provision is comprised of the minimum capital tax and other franchise taxes related to the jurisdictions in which the Company's manufacturing plants reside.

The U.S. and foreign income (loss) before income taxes are as follows:

	1997	1996	1995

U.S. income/(loss)	\$ 769,399	\$ (2,216,565)	\$ (4,735,350)
Foreign loss	(472,345)	(874,078)	(4,531,062)

	\$ 297,054	\$ (3,090,643)	\$ (9,266,412)

The provision (benefit) for income taxes is different from that which would be computed by applying the United States statutory income tax rate to income (loss) before income taxes. The following schedule reconciles the income tax provision (benefit) computed at the United States statutory rate to the actual tax provision (benefit) reported.

	1997	1996	1995

Federal income tax at 34% statutory rate	\$ 100,999	\$ (1,050,819)	\$ (3,150,580)
State and local taxes, net of federal income tax effect	32,868	32,415	(72,500)
Foreign income taxes	(19,473)	(123,355)	(675,600)
Deferred tax asset valuation	117,666	716,177	2,788,900
Repatriated earnings of foreign subsidiary	-	353,136	410,100
Permanent differences	(584)	20,436	188,500
All other items, net	(137,159)	135,973	(39,056)

Provision (benefit) for income taxes	\$ 94,317	\$ 83,963	\$ (550,236)

Total income taxes paid, net of refunds	\$ 13,267	\$ 20,676	\$ 66,683

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The significant sources of deferred tax liabilities and assets as of December 31 are as follows:

	1997	1996

Deferred tax liabilities:		
Property, plant and equipment	\$ 275,719	\$ 987,803
Pension plans	305,244	256,811
Other	55,762	59,722

Total deferred tax liabilities	\$ 636,725	\$ 1,304,336

Deferred tax assets:		
Reserves and allowances	\$ 844,402	\$ 1,099,301
Tax basis operating loss carryforwards	3,084,142	3,048,347
Intangible assets	(9,344)	541,830
Other	340,268	119,935

Total deferred tax assets	\$ 4,259,468	\$ 4,809,413

Net deferred tax asset before valuation allowance	\$(3,622,743)	\$(3,505,077)

Valuation Allowance	3,622,743	3,505,077

Net deferred tax liability	\$ -	\$ -

The Company provides deferred taxes on foreign subsidiary earnings which are not considered permanently reinvested. Earnings permanently reinvested would become taxable upon the sale or liquidation of a foreign subsidiary or upon the remittance of dividends. \$2,153,000 and \$2,592,000 of foreign subsidiary earnings are considered permanently reinvested as of December 31, 1997 and 1996, respectively, and the amount of deferred taxes cannot be reasonably determined.

SFAS 109 requires that a valuation allowance be recorded against tax assets which the Company has not determined to be more likely than not realizable at this time. Realization of the Company's tax assets, other than those which will be realized by future reversals of existing taxable temporary differences, is entirely dependent on future earnings. Due to the uncertain nature of their realization based on past performance and carry forward expiration dates, the Company has established a full valuation allowance against these tax assets. The need for this valuation allowance is subject to periodic review, and if the allowance is reduced, the tax benefit will be recorded in future operations as a reduction of the Company's tax expense.

At December 31, 1997, the Company has tax operating loss carryforwards aggregating \$7,063,000 of which \$3,463,000 relate to U.S. Federal income taxes and expires from 2011 through 2013, and \$3,600,000 relate to foreign operations. Foreign tax operating loss carryforwards can be carried forward indefinitely.

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7. Notes Payable and Long Term Debt:

Notes Payable consisted of the following:

	1997	1996

Overdraft arrangements (C)	\$ 2,538,296	\$ 3,092,022
Current portion of long term debt	1,188,665	2,165,603

	\$ 3,726,961	\$ 5,257,625

Long Term Debt consisted of the following:

	1997	1996

Revolving Credit (A)	\$10,914,800	\$ 6,700,000
Term Loan (B)	600,000	-

Mortgage Note (D)	166,860	292,230
Note Payable (E)	174,322	249,766
Note Payable (F)	167,489	289,038
Note Payable (G)	1,001,160	1,298,800
Note Payable (Note 14)	-	1,737,744
Other Obligations	16,040	41,825

	\$13,040,671	\$10,609,403
Less, current portion	1,188,665	2,165,603

	\$11,852,006	\$ 8,443,800

- (A) On March 7, 1996, the Company's revolving line of credit was renegotiated with the availability determined using an asset-based formula. The maximum availability of the credit line is \$13,000,000, reducing to a \$9,000,000 curtailment during the last 60 days of each calendar year. The actual amount available is based on a core availability of \$2,250,000 plus 80% of eligible receivables, varying percentages of eligible inventory and \$750,000 over formula which expired on October 31, 1996. On March 19, 1997, the Company renegotiated a modification to the agreement which allowed for additional availability of \$750,000 from March 19, 1997 until May 31, 1997, and \$500,000 for June and July of 1997. On August 22, 1997, the Company entered into an agreement to extend the maturity date on the revolving line of credit from May 1998 to May 1999, and the interest rate was reduced from prime plus 1/2% to prime plus 1/4%. Effective January 1, 1998, the interest will be reduced to prime. On December 8, 1997, the Company entered into an agreement to provide for a Temporary Additional Availability Advance not to exceed \$900,000 for the Company to fund payments required under the Asset Sales Agreement between the Company and the Rotex Canada Office Products Division of Esselte, Inc. ("Rotex"). The Company as of December 31, 1997 had borrowed \$564,800 against this agreement. The line's collateral was modified to include the inventory associated with the Asset Sales Agreement with Rotex. In addition, the year end curtailment requirement for the Company's 1997 fiscal year was removed from the agreement. Principal repayment is due in May 1999 and interest is at prime plus 1/4%. The prime interest rate at December 31, 1997 was 8.5%. The line is collateralized by all U.S. assets (except real estate in Bridgeport, Connecticut) including the inventory associated with the Asset Sales Agreement with Rotex, and requires an annual fee of 1/4% of the line. The agreement contains covenants, some of which were modified in 1997, which restrict, among other things, additional borrowings, expenditures for fixed assets, the payment of dividends, and the acquisition of the Company's capital stock. As of December 31, 1997, the Company was \$292,957 above their general facility. As a result, the Company was in violation of the terms of their line of credit relating to this overdraft. On February 12, 1998, a modification to the agreement provided an additional overdraft facility of \$1,000,000 through August 5, 1998, subsequently curing this violation.
- (B) On August 22, 1997, the Company entered into a \$2,000,000 equipment loan agreement. This loan has a maturity of May 1999 and bears an interest rate of prime plus 1/2%. The loan will be utilized to finance up to 80% of the net purchase price of manufacturing equipment for the Company's North Carolina facility.
- (C) The Company has overdraft facilities for its foreign operations with various foreign banks. At December 31,

1997, the company had lines of credit for Canadian dollar (C\$) 2,000,000 (\$1,398,400), British pound (L) 540,000 (\$891,432) and German marks (DM) 800,000 (\$444,960). Unused amounts available were C\$ 483,702 (\$338,204), British pound (L) 12,247 (\$20,217). At December 31, 1997, the Company was German Marks (DM) 291,128 (\$161,925) overdrawn on its line of credit, which was settled in January of 1998. The lines have interest rates ranging from local prime to local prime plus 3 1/4%. On December 31, 1996, the Company was in violation of one of its covenants relating to its Canadian overdraft facility. In March 1997, this violation was waived by the Bank and the covenants were renegotiated.

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- (D) Mortgage note payable for (DM) 300,000 to a foreign bank is collateralized by real estate. Annual principal payment is (DM) 150,000 through 1999 and the interest rate is 8.85%, payable quarterly.
- (E) Note payable for (DM) 313,416 to a foreign bank is collateralized by the accumulated funds of an employee sponsored life/survivorship insurance program offered for the benefit of the employees. Repayment is required only as funds are needed to pay benefits under the insurance contract. The Company has classified the debt as long term, except for \$10,972 that will be due under the contract in 1998.
- (F) Note payable for (DM) 301,130 to a foreign bank is collateralized by inventory, accounts receivable, machinery and equipment and real estate. Principal is payable in monthly installments ending October 1999 and the annual interest rate is 9.85%.
- (G) Note payable for (DM) 1,800,000 to a foreign bank is a one year term loan collateralized by accounts receivable, inventory, machinery and equipment and real estate. Principal is payable in full in October 1998 and the annual interest rate is 6.25%. The Company expects to renew this note in 1998.

Annual maturities of debt, excluding the long term portion of Note (E), in each of the next five years are approximately as follows:

1998	\$ 1,188,665
1999	\$ 11,688,656
2000	\$ -
2001	\$ -
2002	\$ -

Interest payments were approximately \$1,306,694 in 1997, \$1,537,399 in 1996 and \$1,951,700 in 1995.

The weighted average interest rate for short term borrowings was 8.0% and 7.2% at December 31, 1997 and 1996, respectively.

8. Commitments and Contingencies:

The Company leases certain office, manufacturing and warehouse facilities and various equipment under non-cancelable operating leases. Total rental expense was \$613,000 in 1997, \$626,000 in 1996, and \$943,000 in 1995. Minimum annual rental commitments under non-cancelable leases with initial or remaining terms of 1 year or more are as follows:

1998	\$ 630,000
------	------------

1999	\$ 584,000
2000	\$ 125,000
2001	\$ 39,000
2002	\$ 25,000
Later	\$ -

The Company has purchased \$181,000 of forward exchange contracts to hedge future purchases through June 15, 1998. Any gain or loss in these contracts is deferred until settlement date of the transaction being hedged. The deferred gain or loss as of December 31, 1997 and 1996 is not significant.

The Company has been involved in certain environmental matters. Additionally, the Company has been involved in numerous legal actions relating to the use of certain latex products, which the Company distributes, but does not manufacture. The Company is one of many defendants. Based on information available, the Company does not expect a significant impact on the financial position, future operations or cash flows of the Company, relating to these matters.

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The Company is in the process of making a complete assessment of the impact of the Year 2000. In the U.S., the Company implemented a new information system in 1997, which should address any computer system issues related to the Year 2000. The Company has established a Year 2000 Task Force to fully evaluate the company-wide impact of the Year 2000. The Task Force is in the process of identifying all issues, and determining an action plan for testing and validating all systems. Management believes that the Year 2000 issue will not materially affect future financial results, or cause reported financial results not be necessarily indicative of future operating results or future financial condition.

9. Business Segment and Geographic Data:

The Company operates principally in two business segments. Operations in the medical segment involve the production and sale of metal disposable medical scissors, instruments, and sterile procedure trays for hospitals and the alternate care markets. Operations in the consumer segment involve the production and sale of scissors, shears, rulers and first aid kits for school, office or home use. Intersegment sales and transfers between geographic areas are not significant. Operating profit is total sales less expenses other than general corporate expenses, interest expense and income taxes. Identifiable assets by business segment and geographic areas are those assets that are used in the Company's operations in each business segment and geographic area. Corporate assets are principally cash, leasehold improvements and office equipment.

Information on the Company's Operations by Business Segments:

(All Figures in Thousands)	1997	1996	1995
Sales:			
Consumer	\$ 32,843	\$ 33,125	\$ 35,882
Medical	13,435	14,356	16,340
Total	\$ 46,278	\$ 47,481	\$ 52,222
Operating Profit (Loss): *			
Consumer	\$ 1,813	\$ 106	\$ (4,325)
Medical	2,204	1,569	394
Total	4,017	1,675	(3,931)
General corporate expenses	2,394 (A)	3,229	3,382

Interest expense	1,326	1,537	1,953
Income/(loss) before income tax	\$ 297	\$ (3,091)	\$ (9,266)

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(All Figures in Thousands)	1997	1996	1995
Identifiable Assets:			
Consumer	\$ 22,230	\$ 20,278	\$ 27,676
Medical	5,869	6,059	8,160
Corporate	1,758	914	1,185
Total	\$ 29,857	\$ 27,251	\$ 37,021

(A) 1997 includes Gain on Sale of Marketing Rights of \$846,000

	Medical	Consumer	Corporate	Total
* 1997 Operating profit (loss) includes the following:				
Restructuring & other charges	\$ -	\$ 386	\$ -	\$ 386
* 1996 Operating profit (loss) included the following:				
Restructuring & other charges	\$ 95	\$ 1,058	\$ 626	\$1,779
* 1995 Operating profit (loss) included the following:				
Restructuring & other charges	\$ 235	\$ 2,901	\$ -	\$3,136
Asset Valuation Adjustment	981	2,584	-	3,565
Total	\$ 1,216	\$ 5,485	\$ -	\$6,701

(All Figures in Thousands)	1997	1996	1995
Depreciation Expenses:			
Consumer	\$ 694	\$ 708	\$ 1,069
Medical	194	154	181
Corporate	91	61	63
Amortization Expenses:			
Consumer	\$ 20	\$ 14	\$ 14
Medical	72	430	552
Corporate	-	-	-
Capital Expenditures:			
Consumer	\$ 1,009	\$ 971	\$ 436
Medical	539	90	272
Corporate	276	8	279

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INFORMATION ON THE COMPANY'S OPERATIONS AND ASSET BY GEOGRAPHIC AREA:

(All Figures in Thousands)	1997	1996	1995
Sales:			
United States	\$ 35,310	\$ 34,193	\$ 34,471
Canada	4,235	4,103	4,155
England	4,067	3,942	4,130
Germany	2,666	5,243	9,466
Total	\$ 46,278	\$ 47,481	\$ 52,222

Operating Profit (Loss): *			
United States	\$ 3,979	\$ 2,020	\$ (131)
Canada	239	248	(211)
England	(175)	(260)	(974)
Germany	(26)	(333)	(2,615)

Total	4,017	1,675	(3,931)
General corporate expenses	2,394	3,229	3,382
Interest expense	1,326	1,537	1,953
Income/(loss) before income tax	\$ 297	\$ (3,091)	\$ (9,266)
Identifiable Assets:			
United States	\$ 19,895	\$ 16,274	\$ 20,777
Canada	2,839	2,697	3,581
England	2,531	3,292	3,660
Germany	2,834	4,074	7,818
Corporate	1,758	914	1,185
Total	\$ 29,857	\$ 27,251	\$ 37,021

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	* 1997 Operating profit (loss) includes the following:	* 1996 Operating profit (loss) included the following:	* 1995 Operating profit (loss) included the following:	Asset Valuation Adjustments	Total
	Restructuring & Other Charges	Restructuring & Other Charges	Restructuring & Other Charges		
United States	\$ 386	\$1,580	\$ 798	\$2,272	\$3,070
Canada	-	-	-	299	299
England	-	177	221	643	864
Germany	-	22	2,117	351	2,468
	\$ 386	\$1,779	\$ 3,136	\$3,565	\$6,701

10. Stock Option Plans:

The 1988 Stock Option Plan was amended and restated on February 25, 1992. The Board of Directors adopted a series of amendments to the Plan which were approved at the 1992 Annual Meeting. The principal changes adopted were an increase in the aggregate number of shares of common stock available under the Plan from 100,000 shares to 300,000 shares and provisions for the issuance of options as Incentive Stock Options under the provision of Section 422 of the Internal Revenue Code. Options granted prior to the amendment are nonqualified stock options and are included in the 300,000 shares. Incentive Stock Options and nonqualified stock options may be granted under the amended Plan. In January, 1996 the Board of Directors adopted an amendment to the Plan that was approved at the 1996 Annual Meeting, increasing the aggregate number of Common Stock shares available under the Plan from 300,000 shares to 400,000 shares.

Under the Company's Amended and Restated Stock Option Plan, officers and key employees may be granted options, each of which allows for the purchase of common stock at a price of not less than 100% of fair market value at the date of grant. Generally, each option granted under the Plan on or prior to June 24, 1996 vests immediately or within a year and is for a term not in excess of ten years from the date of grant. Generally, each option granted after June 24, 1996 shall vest over a four year period and shall be for a term not in excess of ten years from the date of grant. No option may be granted under the Plan after the tenth anniversary of the adoption of the Plan.

In January 1996, the Board of Directors adopted a Non-Employee

Director Stock Option Plan that was approved at the 1996 Annual Meeting. The Plan authorized 50,000 common stock shares. An option to purchase 10,000 shares of common stock shall be granted to each new Director elected on April 22, 1996 or thereafter. Further, under the original plan, Directors who were elected prior to the 1996 Annual Meeting would be granted options to purchase 2,500 shares of common stock of the Company up to a maximum of 10,000 shares upon meeting certain financial goals. The exercise price with respect to an option awarded under the Plan will be 100% of the fair market value of the common stock as of the date of grant. In February 1997, the Board of Directors adopted an Amendment to the Plan, which was approved by the shareholders at the 1997 Annual Meeting, increasing the aggregate number of common stock shares available under the Plan from 50,000 to 60,000 shares, amending the criteria for granting options and renaming the Plan to Non-Salaried Director Stock Option Plan. The criteria for granting options was amended to grant options for 10,000 common stock shares to non-salaried Directors first elected to the Board prior to the 1996 Annual Meeting after being elected at the 1997 Annual Meeting with the vesting of option shares occurring over a four year period.

A summary of changes in options issued under the two Plans is as follows:

	1997	1996 (A)	1995
Shares under option and exercisable at the beginning of the year	301,500	250,000	151,000
Options granted	66,000	159,500	155,000
Options canceled	(9,375)	(58,000)	(56,000)
Options exercised	(39,375)	(50,000)	-
Shares under option and exercisable at the end of year	318,750	301,500	250,000
Options available for future grants at the end of the year	51,875	108,500	50,000
Average price of options granted	\$ 5.81	\$ 3.92	\$ 3.63
Average price of options canceled	\$ 4.52	\$ 4.35	\$ 3.74
Average price of options exercised	\$ 3.99	\$ 3.19	\$ -
Average price of options exercisable	\$ 4.23	\$ 3.87	\$ 3.81

(A) 1996 Presentation restated to include both Plans

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As of December 31, 1997, the exercise price of stock options outstanding ranged from \$3.625 to \$7.25. The weighted average remaining contractual life of these outstanding stock options is 8 years.

The Company applies APB Opinion No. 25, "Accounting for Stock Issued to Employees," and related interpretations in accounting for its stock option plans and has adopted the fair value disclosure provision of SFAS No. 123, "Accounting for Stock-Based Compensation." Accordingly, no compensation cost has been recognized for its plans.

Had compensation cost for the Company's Stock Option Plans been determined consistent with SFAS No. 123, the Company would have expensed \$20,804 in 1997 and \$143,585 in 1996. The Company's net income/loss per share would have been:

	1997	1996
Net income/loss:		
As reported	\$ 202,737	\$ (3,174,606)
Pro forma under SFAS No. 123	\$ 181,933	\$ (3,318,191)
Net income/loss per share:		
As reported	\$.06	\$ (.95)
Pro forma under SFAS No. 123	\$.05	\$ (.99)

Because the SFAS No. 123 method of accounting has not been applied to options granted prior to January 1, 1995, the resulting compensation cost may not be representative of that to be expected in future years. The weighted average fair value at date of grant for options granted during 1997 and 1996 is \$2.52 and \$1.61 per option, respectively.

The fair value of options at date of grant was estimated using the Black-Scholes model with the following weighted average assumptions:

	1997	1996
Expected Life (years)	5	5
Interest Rate	6.65%	5.91%
Volatility	36.4%	34.7%
Dividend Yield	0%	0%

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11. Earnings Per Share

The Company has adopted SFAS No. 128, "Earnings Per Share" in determining the effect of dilutive potential common shares outstanding. The treasury share method is used to reflect the dilutive effect of outstanding stock options. Unexercised stock options were not included in the calculation of Diluted Earnings Per Share for certain periods because their effect would be antidilutive. For such periods, Basic and Diluted Earnings Per Share have been presented the same and the number of such unexercised options has been disclosed.

	For the Year Ended				
	1997	1996	1995	1994	1993
Basic Earnings Per Share Computation					
Numerator: Net Income/(Loss)	\$ 202,737	\$(3,174,606)	\$(8,716,176)	\$ 123,498	\$(597,245)
Denominator:					
Average number of common shares outstanding	3,353,581	3,342,278	3,337,620	3,337,620	3,337,620
Basic Earnings Per Share	\$.06	\$(.95)	\$(2.61)	\$.04	\$(.18)
Diluted Earnings Per Share Computation					
Numerator: Net Income/(Loss)	\$ 202,737	\$(3,174,606)	\$(8,716,176)	\$ 123,498	\$(597,245)
Denominator:					
Average number of common shares outstanding	3,353,581	3,342,278	3,337,620	3,337,620	3,337,620
Average number of stock options outstanding	316,079	320,415	282,055	145,000	145,000
Total Shares	3,669,660	3,662,693	3,619,675	3,482,620	3,482,620
Diluted Earnings Per Share	\$.06	\$(.95)	\$(2.61)	\$.04	\$(.18)

1996	Quarters				Total
	1st	2nd	3rd	4th	

Basic Earnings Per Share Computation

Numerator: Net Loss \$ (816,079) \$(1,238,827) \$(485,318) \$(634,382) \$(3,174,606)

Denominator:					
Average number of common shares outstanding	3,337,620	3,337,620	3,337,620	3,356,098	3,342,278
-----	-----	-----	-----	-----	-----
Basic Earnings Per Share	\$ (.24)	\$ (.37)	\$ (.15)	\$ (.19)	\$ (.95)
=====	=====	=====	=====	=====	=====

Diluted Earnings Per Share
Computation

Numerator: Net Loss	\$ (816,079)	\$ (1,238,827)	\$ (485,318)	\$ (634,382)	\$ (3,174,606)
---------------------	--------------	----------------	--------------	--------------	----------------

Denominator:					
Average number of common shares outstanding	3,337,620	3,337,620	3,337,620	3,356,098	3,342,278
Average number of stock options outstanding	303,703	315,374	338,565	323,783	320,415
-----	-----	-----	-----	-----	-----
Total Shares	3,641,323	3,652,994	3,676,185	3,679,881	3,662,693
-----	-----	-----	-----	-----	-----
Diluted Earnings Per Share	\$ (.24)	\$ (.37)	\$ (.15)	\$ (.19)	\$ (.95)
=====	=====	=====	=====	=====	=====

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1997	Quarters					Total
	1st	2nd	3rd	4th		
-----	-----	-----	-----	-----	-----	-----
Basic Earnings Per Share Computation						
Numerator: Net Income/(Loss)	\$ 280,985	\$ 222,271	\$ 185,900	\$ (486,419)	\$ 202,737	
Denominator:						
Average number of common shares outstanding	3,368,837	3,329,734	3,353,504	3,362,321	3,353,581	
-----	-----	-----	-----	-----	-----	-----
Basic Earnings Per Share	\$.08	\$.07	\$.06	\$ (.15)	\$.06	
=====	=====	=====	=====	=====	=====	=====
Diluted Earnings Per Share Computation						
Numerator: Net Income/(Loss)	\$ 280,985	\$ 222,271	\$ 185,900	\$ (486,419)	\$ 202,737	
Denominator:						
Average number of common shares outstanding	3,368,837	3,329,734	3,353,504	3,362,321	3,353,581	
Average number of stock options outstanding	298,522	329,975	316,837	318,750	316,079	
-----	-----	-----	-----	-----	-----	-----
Total Shares	3,667,359	3,659,709	3,670,341	3,681,071	3,669,660	
-----	-----	-----	-----	-----	-----	-----
Diluted Earnings Per Share	\$.08	\$.06	\$.05	\$ (.15)	\$.06 (A)	
=====	=====	=====	=====	=====	=====	=====

(A) The total for the year does not equal the sum of the quarters due to the antidilutive effect for the fourth quarter.

12. Restructuring and Other Charges:

In December 1995, the Company implemented a restructuring plan primarily designed to decrease production costs and inventory levels in the consumer segment by consolidating manufacturing facilities in the United States and Germany. A pretax charge of \$3,136,000 was recorded in 1995 which resulted from lease termination costs of \$1,466,000, employee termination costs of \$683,000, adjustments in the carrying value of production assets and idle real estate of \$749,000, and other costs of \$238,000. The employee termination costs were in anticipation of the elimination of nearly seventy positions, mostly production employees. The restructuring plan was substantially complete by the end of 1996.

During 1996, the original restructuring plan, which called for the consolidation of certain European operations, was amended to include the divestiture of the Altenbach subsidiary. The

transaction was completed on May 1, 1996 and the restructuring reserve of \$2,117,000 established at December 31, 1995 was adequate to cover the loss on the sale.

In the United States, the consolidation of the Bridgeport, Connecticut and North Carolina facilities was completed in 1996. Additional severance charges were incurred as the Company reorganized its senior and middle management organization. These steps resulted in a reduction of ninety-five positions in 1996.

In 1997, the Company reorganized its Medical Sales Division and completed its previously mentioned restructuring plan. Additional reserves were established to write-down certain assets of the Bridgeport facility.

The remaining accrual balance of \$558,000 is adequate to cover currently planned remaining restructuring activities.

Restructuring Reserve
(Dollars in thousands)

	1997	1996	1995
Balance, beginning of year	\$ 755	\$ 2,550	\$ -
Charges to Operations:			
Severance Costs	-	1,039	683
Lease Termination	-	-	1,466
Exit Costs	(144)	58	-
Asset Valuation	-	-	749
Manufacturing Relocation	-	290	-
Inventory Reduction and Other Charges	-	392	238
Asset Write-down	530	-	-
Total Charges to Operations	386	1,779	3,136

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Costs incurred:			
Divestiture of Altenbach	-	1,892	-
Severance Costs	340	1,000	-
Exit Costs	130	-	-
Asset Valuation	-	-	586
Manufacturing Relocation	38	290	-
Inventory Reduction and Idle Capacity	75	392	-
Total costs incurred	583	3,574	586
Balance, end of year	\$ 558	\$ 755	\$ 2,550
Cash Expenditures	\$ 583	\$ 1,795	\$ -
Number of Employee Terminations due to Restructuring Activities	22	95	-

13. Divestiture of Peter Altenbach & Sohne GmbH:

On May 1, 1996, the Company sold the assets of its Peter Altenbach & Sohne GmbH subsidiary, excluding accounts receivable. The buyer purchased all fixed assets, inventory and intangible assets, including the Altenbach tradename. In exchange, the buyer paid \$960,000, assumed all lease obligations, employed substantially all Altenbach employees and assumed responsibility for their employee related costs, including pensions. Costs related to the restructuring of operations in Germany, including the loss from the sale of the assets of the Altenbach operations, were accrued for in 1995. In the four months of 1996 prior to the divestiture, Altenbach

lost \$271,000.

14. Sale of Marketing Rights:

On March 3, 1997, the Company sold its U.S. marketing rights of certain wound care products to Seton Healthcare International Limited of Oldham, U.K. The sale price was approximately \$2.0 million, and the proceeds were used to pay off \$1.7 million of debt, and repurchase 64,620 shares of the Company's common stock. The transaction resulted in a gain of \$846,000, which is reported as Other Income on the Consolidated Statements of Income (Loss).

15. Purchase of Inventory from Rotex Division of Esselte Canada:

On December 8, 1997, the Company purchased the majority of the inventory of the Rotex Division of Esselte Canada. This inventory was purchased for \$967,000 with a debt financing of \$564,800, and assumed liabilities of \$402,200. This represents an expansion of Acme's office products business in Canada where Acme distributes a broad range of office products to most of the major distributors and retail chains in Canada.

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REPORT OF INDEPENDENT ACCOUNTANTS

To the Board of Directors and Stockholders of Acme United Corporation:

We have audited the accompanying consolidated balance sheets of Acme United Corporation and Subsidiaries as of December 31, 1997 and 1996, and the related consolidated statements of income (loss), stockholders' equity and cash flows for each of the three years in the period ended December 31, 1997. These financial statements are the responsibility of the Company's management. Our responsibility is to express an opinion on these financial statements based on our audits.

We conducted our audits in accordance with generally accepted auditing standards. Those standards require that we plan and perform the audit to obtain reasonable assurance about whether the financial statements are free of material misstatement. An audit includes examining, on a test basis, evidence supporting the amounts and disclosures in the financial statements. An audit also includes assessing the accounting principles used and significant estimates made by management, as well as evaluating the overall financial statement presentation. We believe that our audits provide a reasonable basis for our opinion.

In our opinion, the financial statements referred to above present fairly, in all material respects, the consolidated financial position of Acme United Corporation and Subsidiaries as of December 31, 1997 and 1996, and the consolidated results of their operations and their cash flows for each of the three years in the period ended December 31, 1997, in conformity with generally accepted accounting principles.

/s/ COOPERS & LYBRAND L.L.P.

COOPERS & LYBRAND L.L.P.
Hartford, Connecticut
March 19, 1998

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Item 9. Changes in and Disagreements with Accountants on Accounting and Financial Disclosure

On March 2, 1998 a decision was made by mutual agreement that Coopers & Lybrand L.L.P. would not be engaged as independent accountants for the year 1998 and would no longer serve in that capacity at the completion of the audit of the Company's financial statements for the fiscal year ended December 31, 1997. The decision was approved by the Company's Audit Committee. There were no disagreements between the Company and Coopers & Lybrand L.L.P. on any matter of accounting principles or

practices, financial statement disclosure or auditing scope or procedure during the years ended December 31, 1997 and 1996 and any interim periods within such years. The accountant's report on the Company's financial statements for the two years ended December 31, 1997 and 1996 have not contained an adverse opinion or a disclaimer of opinion, nor have they been qualified or modified in any respect. A Form 8-K was filed on March 6, 1998.

PART III

Item 10. Directors and Executive Officers of the Registrant

The following table sets forth certain information with respect to the directors and executive officers of the Company. All directors of the Company hold office until the next annual meeting of the shareholders or until their successors have been elected and qualified. Executive officers are elected to the Board of Directors to hold office until their successors are elected and qualified.

Name	Age	Position Held with Company
Walter C. Johnsen	47	President, Chief Executive Officer and Director
Gary D. Penisten	66	Chairman of the Board and Director
Brian S. Olschan	41	Senior Vice President-Sales and Marketing
Cheryl L. Kendall	45	Vice President-Chief Financial Officer, Secretary and Treasurer
David W. Clark, Jr.	60	Director
George R. Dunbar	74	Director
Newman M. Marsilius	80	Director not standing for reelection
Wayne R. Moore	67	Director
James L.L. Tullis	50	Director
Henry C. Wheeler	81	Director

Walter C. Johnsen has served as director since 1995 and as President and Chief Executive Officer since November 30, 1995. Prior to that he was Executive Vice President since January 24, 1995. He also was Chief Financial Officer from March 26, 1996 until June 30, 1996. Before joining the Company he was Vice Chairman and Principal of Marshall Products, Inc., a medical supply distributor.

Gary D. Penisten has served as director since 1994 and Chairman of the Board since February 27, 1996. He is a Director of D. E. Foster & Partners L.P., an executive search firm. From 1977 to 1988, he was Senior Vice President of Finance, Chief Financial Officer and a Director of Sterling Drug Inc. in New York City.

Brian S. Olschan has served as Senior Vice President-Sales and Marketing since September 10, 1996. From 1991 to 1996, he was employed by General Cable Corporation in various executive positions including Vice President and General Manager of the Cordset and Assembly Business from 1994-1996.

Cheryl L. Kendall, CPA, has served as Vice President-Chief Financial Officer since July 1, 1996, and has also served as Secretary and Treasurer since September 24, 1996. She was Chief Financial Officer of Collegiate Marketing, Inc. from 1995-1996, and has held treasury, corporate planning, and accounting positions at Joyce International, Inc. (1988-1995) and Westinghouse Electric Corporation (1974-1987).

David W. Clark, Jr. has served as director since 1980. He is Managing Director of Pryor & Clark Company, an investment company. From July 1988 to June 1992, Mr. Clark was President of Corcap, Inc. which was spun out of Lydall, Inc. in July 1988. Mr. Clark joined Lydall in 1982 as Vice President-Treasurer and Director. He became Executive Vice President in 1977 and President in 1986. Until July of 1992, Mr. Clark was also Chairman of the Board of CompuDyne Corporation of which he remains a Director. He is also a Director of Checkpoint Systems, Inc., Thorofare, NJ and SSC Technologies, Bloomfield, Connecticut.

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George R. Dunbar has served as director since 1977. He is President of Dunbar Associates, a municipal management consulting firm. He was Former Chief Administrative Officer for the City of Bridgeport and served as President (1972-1987) of the Bryant Electric division of Westinghouse Electric Corporation, manufacturer of electrical distribution and utilization products, Bridgeport, Connecticut. Mr. Dunbar is also a Director of People's Bank, Bridgeport, Connecticut.

Newman M. Marsilius has served as director since 1956. He was Chairman of the Board (1978 - 1986) of The Producto Machine Company, manufacturer of special machine tools and tooling products, Bridgeport, Connecticut. He is not standing for reelection.

Wayne R. Moore has served as director since 1976. He is presently a Director and Chairman Emeritus of The Producto Machine Company, manufacturer of machine tools, special machines, and tool die and mold components. He was Chairman of the Board of The Producto Machine Company and of Moore Tool Company, manufacturer of machine tools, measuring machines and metrology products. Mr. Moore was Chairman of the Association for Manufacturing Technology/U.S. Machine Tool Builders (1985-1986) and Committee Member of U.S. Eximbank (1984).

James L.L. Tullis has served as director since 1996. He is Chairman and Chief Executive Officer of Tullis-Dickerson & Company, Inc., Greenwich, Connecticut, a venture capital firm. He has been a securities analyst researching the health care industry at Putnam Funds and Morgan Stanley and Company, Inc. He also was a Senior Vice President at E.F. Hutton and Company. He is a Director of Physician Sales & Service, Inc. and American Consolidated Laboratories, Inc.

Henry C. Wheeler has served as director since 1941. He is now Chairman Emeritus after serving as Chairman through November 29, 1995 and President, Treasurer and Chief Executive Officer from 1941 to December 20, 1994.

Item 11. Executive Compensation

(Refer to Proxy Statement pages 6-10)

Item 12. Security Ownership of Certain Beneficial Owners and Management

(Refer to Proxy Statement pages 1-2)

Item 13. Certain Relationships and Related Transactions

(None)

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PART IV

Item 14. Exhibits, Financial Statement Schedules and Reports on Form 8-K

(a) Documents filed as part of this report:

1. Financial Statements

	Page(s)
Consolidated Balance Sheets	15-16
Consolidated Statements of Income (Loss)	13
Consolidated Statements of Changes in Stockholders' Equity	14
Consolidated Statements of Cash Flows	17-18
Notes to Consolidated Financial Statements	19-34
Report of Independent Accountants	35

2. Financial Statement Schedules

Schedule II

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Schedules other than those listed above have been omitted because the required information is contained in the financial statements and notes thereto, or because such schedules are not required or applicable.

3. Exhibits

Exhibit 11 - Income/(Loss) Per Share Computation	41
Exhibit 21 - Parents and Subsidiaries	42
Exhibit 23 - Consent of Independent Accountants	42

The following basic documents are contained in S-1 Registration Statement No. 230682 filed with the Commission on November 7, 1968 and amended by Substantive Amendment No. 1 on December 31, 1968 and by No. 2 on January 31, 1969:

Certificate of Organization of Registrant
Amendment to Certificate of Incorporation of Registrant dated September 24, 1968
Proof of Common Stock Certificates

The following basic documents were filed with Form 10-K for 1971:

Amendment to Certificate of Incorporation of Registrant dated April 27, 1971
Amendment to Certificate of Incorporation dated June 29, 1971
Proof of Common Stock Certificate

Proof of Preferred Stock Certificate

- (b) No Form 8-K was filed by the Company during the quarter ended December 31, 1997.
A Form 8-K was filed by the Company on March 6, 1998.

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Report of Independent Accountants

To the Board of Directors and Stockholders of Acme United Corporation:

Our report on the consolidated financial statements of Acme United Corporation and Subsidiaries is included on page 35 of this Form 10-K. In connection with our audits of such financial statements, we have also audited the related financial statement schedule included on page 40 of this Form 10-K.

In our opinion, the financial statement schedule referred to above, when considered in relation to the basic financial statements taken as a whole, presents fairly, in all material respects, the information required to be included therein.

/s/ COOPERS & LYBRAND L.L.P.

COOPERS & LYBRAND L.L.P.
Hartford, Connecticut
March 19, 1998

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SCHEDULE II

Acme United Corporation and Subsidiaries

VALUATION AND QUALIFYING ACCOUNTS

For the years ended December 31, 1997, 1996 and 1995

Balance at Beginning of Period	Charged to Costs and Expenses	Deductions and Other Adjustments	Balance at End of Period
--------------------------------------	-------------------------------------	-------------------------------------	-----------------------------

1997				
Restructuring Reserve	\$ 755,440	\$ 385,636	\$ 583,388	\$ 557,688
Inventory Reserves	480,924	-	199,606	281,318
Allowance for Doubtful Accounts	197,755	155,622	101,298	252,079
	\$1,434,119	\$ 541,258	\$ 884,292	\$1,091,085

1996				
Restructuring Reserve	\$2,549,500 (A)	\$ 309,193	\$2,103,253	\$ 755,440
Inventory Reserves	3,611,355	121,966	3,252,397	480,924
Allowance for Doubtful Accounts	132,593	134,014	68,852	197,755
	\$6,293,448	\$ 565,173	\$5,424,502	\$1,434,119

1995				
Restructuring Reserve	\$ -	\$2,549,500 (A)	-	\$2,549,500 (A)
Inventory Reserves	230,000	3,381,355 (B)	-	3,611,355
Allowance for Doubtful Accounts	197,822	116,321	181,550	132,593
	\$ 427,822	\$6,047,176	\$ 181,550	\$6,293,448

- (A) Excludes \$586,550 asset valuation charges relating to production assets
- (B) Represents the 1995 Inventory Valuation Loss that is separately disclosed in the Consolidated Statements of Income (Loss)

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EXHIBIT 11
(For Exhibit to Form 10-K, 1997)

ACME UNITED CORPORATION AND SUBSIDIARIES
INCOME/(LOSS) PER SHARE COMPUTATION
BASIC AND DILUTED

BASIC

1993 Net Loss	\$ (597,245)	/	3,337,620 Shares	=	\$ (.18) Per Share
1994 Net Income	\$ 123,498	/	3,337,620 Shares	=	\$.04 Per Share
1995 Net Loss	\$ (8,716,176)	/	3,337,620 Shares	=	\$ (2.61) Per Share
1996 Net Loss	\$ (3,174,606)	/	3,342,278 Shares	=	\$ (.95) Per Share
1997 Net Income	\$ 202,737	/	3,353,581 Shares	=	\$.06 Per Share

DILUTED (A)

1993 Net Loss	\$ (597,245)	/	3,482,620 Shares	=	\$ (.18) Per Share
1994 Net Income	\$ 123,498	/	3,482,620 Shares	=	\$.04 Per Share
1995 Net Loss	\$ (8,716,176)	/	3,619,675 Shares	=	\$ (2.61) Per Share
1996 Net Loss	\$ (3,174,606)	/	3,662,693 Shares	=	\$ (.95) Per Share
1997 Net Income	\$ 202,737	/	3,669,660 Shares	=	\$.06 Per Share

- (A) This calculation reflects the adoption of SFAS No. 128, "Earnings Per Share". See footnote 11.

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EXHIBIT 21
(For Exhibit to Form 10-K, 1997)

PARENTS AND SUBSIDIARIES

The Company was organized as a partnership in 1867 and incorporated in 1882 under the laws of the State of Connecticut as The Acme Shear Company. The corporate name was changed to Acme United Corporation in 1971.

There is no parent of the registrant.

Registrant has the following subsidiaries, all of which are totally held:

Name	State or Country of Incorporation
Acme United Limited	Canada
Acme United, Ltd.	England
Emil Schlemper GmbH	Germany

Westcott Ruler Company, Inc.
The Acme Shear Company

New York
Connecticut

Only Acme United Limited (Canada), Acme United, Ltd. (England) and Emil Schlemper GmbH are active and included in the consolidated financial statements.

EXHIBIT 23
(For Exhibit to Form 10-K, 1997)

CONSENT OF INDEPENDENT ACCOUNTANTS

We consent to the incorporation by reference in the registration statement of Acme United Corporation and Subsidiaries on Form S-8 (File No. 33-98918) of our reports dated March 19, 1998, on our audits of the consolidated financial statements and financial statement schedule of Acme United Corporation and Subsidiaries as of December 31, 1997 and 1996, and for the three years in the period ended December 31, 1997, which reports are included in this Annual Report on Form 10-K.

/s/ COOPERS & LYBRAND L.L.P.

COOPERS & LYBRAND L.L.P.
Hartford, Connecticut
March 19, 1998

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Pursuant to the requirements of Section 13 or 15(d) of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned, thereunto duly authorized, on March 19, 1998.

ACME UNITED CORPORATION
(Registrant)

Signatures

Titles

/s/ Walter C. Johnsen

Walter C. Johnsen

Chief Executive Officer and Director

/s/ Gary D. Penisten

Gary D. Penisten

Chairman of the Board and Director

/s/ Cheryl L. Kendall

Cheryl L. Kendall

Vice President-Chief Financial Officer,
Secretary and Treasurer

/s/ Richard L. Windt

Richard L. Windt

Vice President - Corporate Controller
(Chief Accounting Officer)

/s/ David W. Clark, Jr.

David W. Clark, Jr.

Director

/s/ George R. Dunar

George R. Dunbar

Director

/s/ Newman M. Marsilius

Newman M. Marsilius

Director

/s/ Wayne R. Moore

Wayne R. Moore

Director

/s/ James L.L. Tullis

James L.L. Tullis

Director

/s/ Henry C. Wheeler

Henry C. Wheeler

Director

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OFFICERS

Walter C. Johnsen
President and Chief Executive
Officer

Gary D. Penisten
Chairman of the Board

Brian S. Olschan
Senior Vice President-Sales and
Marketing

Cheryl L. Kendall
Vice President-Chief Financial
Officer, Secretary and Treasurer

James A. Benkovic
Vice President-Consumer Sales

David N. Buck
Vice President-Medical Sales

Richard L. Windt
Vice President-Corporate Controller

FOREIGN KEY MANAGEMENT

James A. Brownrigg
General Manager
Acme United Limited
(Canada)

Wolfgang M. Lange
Managing Director
Emil Schlemper GmbH
(Germany)

Kenneth T. McCabe
Managing Director
Acme United Ltd.
(England)

DIRECTORS

David W. Clark, Jr.
Managing Director
Pryor & Clark Company
Hartford, Connecticut

President (1988-1992)
Corcap, Inc.

George R. Dunbar
President
Dunbar Associates
Monroe, Connecticut

President (1972-1987)
Bryant Electric Division
Westinghouse Electric Corporation

Walter C. Johnsen
President and Chief Executive Officer
Acme United Corporation

Newman M. Marsilius
Chairman of the Board (1978-1986)
The Producto Machine Company
Bridgeport, Connecticut

Wayne R. Moore

Director and Chairman Emeritus
The Product Machine Company
Bridgeport, Connecticut

Gary D. Penisten
Chairman of the Board
Acme United Corporation

James L.L. Tullis
Chairman and Chief Executive Officer
Tullis-Dickerson & Company, Inc.
Greenwich, Connecticut

Henry C. Wheeler
Chairman of the Board (Retired)
Acme United Corporation

CORPORATE OFFICES

Acme United Corporation
75 Kings Highway Cutoff
Fairfield, Connecticut 06430
(203) 332-7330

TRANSFER AGENTS

American Stock Transfer Company
40 Wall Street
New York, N.Y. 10005

STOCK LISTING

The stock of Acme United Corporation is
traded on the
American Stock Exchange under the
symbol ACU.

COUNSEL

Marsh, Day & Calhoun
Southport, Connecticut

AUDITORS

Coopers & Lybrand, L.L.P.
Hartford, Connecticut

ANNUAL MEETING

will be held at 11 a.m., Monday,
April 27, 1998 at The American Stock
Exchange, 86 Trinity Place,
New York, New York

<ARTICLE> 5

<LEGEND>

THIS SCHEDULE CONTAINS SUMMARY FINANCIAL INFORMATION EXTRACTED FROM THE CONDENSED CONSOLIDATED BALANCE SHEETS AND CONDENSED CONSOLIDATED STATEMENT OF OPERATIONS OF ACME UNITED CORPORATION AND IS QUALIFIED IN ITS ENTIRETY BY REFERENCE TO SUCH FINANCIAL STATEMENTS.

EPS-DILUTED HAS BEEN RESTATED FOR THE PERIODS ENDING SEPTEMBER 30, JUNE 30 AND MARCH 31, 1997 TO REFLECT THE ADOPTION OF SFAS NO. 128, "EARNINGS PER SHARE".

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<RESTATED>

<MULTIPLIER> 1,000

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<FISCAL-YEAR-END>	DEC-31-1997	DEC-31-1997	DEC-31-1997	DEC-31-1997
<PERIOD-END>	DEC-31-1997	SEP-30-1997	JUN-30-1997	MAR-31-1997
<CASH>	25	82	272	277
<SECURITIES>	0	0	0	0
<RECEIVABLES>	7,698	10,390	9,826	8,403
<ALLOWANCES>	252	241	234	217
<INVENTORY>	14,081	12,593	13,013	12,529
<CURRENT-ASSETS>	21,728	23,512	24,364	21,698
<PP&E>	19,694	19,387	19,302	18,998
<DEPRECIATION>	12,929	12,700	12,632	12,404
<TOTAL-ASSETS>	29,857	31,466	32,311	27,573
<CURRENT-LIABILITIES>	11,711	12,358	14,117	13,535
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<PREFERRED-MANDATORY>	0	0	0	0
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<COMMON>	8,685	8,672	8,647	8,593
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<TOTAL-LIABILITY-AND-EQUITY>	29,857	31,466	32,311	29,573
<SALES>	46,278	36,449	23,734	10,880
<TOTAL-REVENUES>	47,491	37,495	24,676	11,765
<CGS>	34,150	26,499	17,183	7,700
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<INTEREST-EXPENSE>	1,326	960	606	282
<INCOME-PRETAX>	297	764	540	281
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<INCOME-CONTINUING>	203	689	503	281
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<EXTRAORDINARY>	0	0	0	0
<CHANGES>	0	0	0	0
<NET-INCOME>	203	689	503	281
<EPS-PRIMARY>	.06	.21	.15	.08
<EPS-DILUTED>	.06	.19	.14	.08